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D350-567-027
Job Sheet 186732



Part No: D350-567-027

Job Qty: 1 ea

Part Name: Large Vertical Reference Floor Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A 08-10-07 as per revD DD verified by: IPP REV:B 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/18	0.00	0.00	Start Up Stores/Pkg-2	1-89	NOV 23 2018
110	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging1-3	1-89	NOV 23 2018
120	QC	1 pcs		12/28/18	0.00	0.00	QC4	1-89	NOV 23 2018
130	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging3-1	1-89	NOV 23 2018
135	DC	1 pcs		12/28/18	0.00	0.00	DC	1-89	NOV 23 2018
140	QC21-FG	1 Ea		12/28/18	0.00	0.00	QC21	1-89	NOV 23 2018

Part Op 110 - Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

Descriptions: 120 - Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

130 - Identify and pack for shipping as per PPP D350-567-027 Location: _____ PPP Rev: _____

*****Ensure DT8439 template is included in kit*****

135 - Copy bluefile and create labels & DT8439 per PPP D350-567-027 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-567-023	Replacement Window, Large	1 Ea (1 ea)	90-Start up Operation	5130428
D350-567-115	Replacement Interior Window	1 Ea (1 ea)	90-Start up Operation	5130558

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-567-023	1	0	0
	D350-567-115	1	0	0

Part Specifications

could not be found.



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Container No: S130991



Part: D350-567-027

Job No: 186732

Serial No/Batch: S130991

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE 09/06/30, FAA STC 1

Plex 11/20/18 3:07 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐			
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Date :	Step #:	QTY Effective :	MRB (QS1042) Approval
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Description Work Order Deviation 	Disposition 	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Temperature/Cure ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Set-up ☐ Folio/Program ☐ Outside Dimensions ☐ Centre Not Concentric ☐ BOM/Route ☐ Grain ☐ Over/Under tolerance ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Part Incorrect ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Cuffs ☐ Contamination ☐ Out of Sequence ☐ Part Moved ☐ Crushing ☐ Countersink ☐ Off-set ☐ Drawing ☐ Heat Treat ☐ Cut Too Short ☐ Mis-labeled ☐ Finish ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misread ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Turning Sequence ☐		
OTHER : ☐					